

# Work Order ID 52453



Page 1

September 25, 2009 7:39:06 AM

Item ID: D206-667-011

Accept



Setup Start



Revision ID: A

Stop



Item Name: Spacer Block

Start Date: 9/25/09 Start Qty: 3.00



Cust Item ID:

Required Date: 9/30/09 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan:

*CX MC*

Date: 09/09/25 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI9263

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-667-011 CHG001

*S 02/02/25*

*HJ for BG 09/09/25*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*10/1/25 (3)*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

*⇒ 09/09/25*

*(3)*

*9*

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QC:

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SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-667-011

9/9/28 (34) 54

REV.B

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/28  
R 09-9-28

# Picklist Print

September 25, 2009 7:39:06 AM

Page 1

Work Order ID: 52453

Parent Item: D206-667-011RevA

Parent Item Name: Spacer Block

Comments:

Start Date: 9/25/09

Required Date: 9/30/09

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD416 16X



Washer

Purchased

No

110

Each

7,603.000

48.0000

✓

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

7603

102929

2

105906

4

106277

2

107321

23

107939

114

108161

553

108827

31

109249

69

110523

340

111279

101

111916

1769

112314

4595

16941

0

M111916

AN4-6A 8X



Bolt

Purchased

No

120

Each

883.0000

24.0000

✓

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

883

111279

383

112314

300

112641

100

112720

100

M111279

# Picklist Print

September 25, 2009 7:39:06 AM

Work Order ID: 52453

Parent Item: D206-667-011RevA

Parent Item Name: Spacer Block

Comments:

Start Date: 9/25/09

Required Date: 9/30/09

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4-7A *fx* Purchased No

120 Each 297.0000 24.0000 ✓



Bolt



*cu*

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

Main Warehouse

ST 297

111668 1

112314 46

112385 50

112641 100

112720 100

*m/12314*

D3193-041RevC *ax* Manufactured No

120 Each 7.0000 6.0000 ✓



Support Bracket Assembly



*Pc 9/30/09 (3)*

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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Main Warehouse

ST 7

43609 7

*43609*

## 5.0 PARTS LIST

Item	Qty -011	Qty -013	Qty -015	Qty -101	Qty -201	Qty -103	Qty -203	Qty -105	Qty -205	Part Number	Description
	X									D206-667-011	SPACER BLOCK KIT
		X								D206-667-013	NUT PLATE KIT (-101/-103/-105/-203/-205)
			X							D206-667-015	NUT PLATE KIT (-201)
				X						D206-667-101	CROSSTUBE INSTALLATION, 206A/B HIGH FWD
					X					D206-667-201	CROSSTUBE INSTALLATION, 206A/B HIGH AFT
						X				D206-667-103	CROSSTUBE INSTALLATION, 206L/L-1/L-3/L-4 HIGH FWD
							X			D206-667-203	CROSSTUBE INSTALLATION, 206L/L-1/L-3/L-4 HIGH AFT
								X		D407-667-105	CROSSTUBE INSTALLATION, 407 HIGH FWD
									X	D407-667-205	CROSSTUBE INSTALLATION, 407 HIGH AFT
1				1						D206-667-141	CROSSTUBE ASSEMBLY, 206A/B HIGH FWD
2					1					D206-667-241	CROSSTUBE ASSEMBLY, 206A/B HIGH AFT
3						1				D206-667-143	CROSSTUBE ASSEMBLY, 206L/L-1/L-3/L-4 HIGH FWD
4							1			D206-667-243	CROSSTUBE ASSEMBLY, 206L/L-1/L-3/L-4 HIGH AFT
5								1		D407-667-145	CROSSTUBE ASSEMBLY, 407 HIGH FWD
6									1	D407-667-245	CROSSTUBE ASSEMBLY, 407 HIGH AFT
10				*2	*2	*2		*2		D2891-1	SUPPORT
11							*2			D2892-1	SUPPORT
12									*1	D2894-1	SUPPORT
13				*2	*2	*2		*2		D2856-400-694	ABRASION STRIP
14							*2		*2	D2856-400-773	ABRASION STRIP
15									*1	D2856-600-851	ABRASION STRIP
16				*4	*4	*4		*4		MS21920-20	CLAMP
17							*4		*4	MS21920-22	CLAMP
18									*2	MS21920-24	CLAMP
19				4	4	4		4		AN5-32A	BOLT
20							4		4	AN5-34A	BOLT
21				4	4	4	4	4	4	MS21042L5	NUT (OR MS21042-5)
22				8	8	8	8	8	8	AN960JD516	WASHER
23									*2	D3190-1	CHAFING SHIELD
30	8									AN4-6A	BOLT
31	8									AN4-7A	BOLT
32	16									AN960JD416	WASHER
33	2									D3193-041	SPACER BLOCK ASSEMBLY
40		2		*2		*2	*2	*2	*2	D2873-043	NUT PLATE
41		2		*2		*2	*2	*2	*2	D2873-045	NUT PLATE
42			2		2					D2872-043	NUT PLATE
43			2		2					D2872-045	NUT PLATE
44		10		10		10				AN5-7A	BOLT
45		10	10		10		10	10	10	AN5-10A	BOLT
46		4	4	4	10	4		4		AN5-30A	BOLT
47		4					4		4	AN5-32A	BOLT
48		18	18	10	12	10	10	10	10	AN960JD516	WASHER
49		4	4		6					MS21042L5	NUT (OR MS21042-5)

\*REFERENCE ONLY. PARTS ARE INCLUDED IN D206-667-141/241/143/243, &amp; D407-667-145/245 ASSEMBLIES ABOVE

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REFERENCE ONLY

Revision: C

Date: 05.07.26

52453